



HSS STRAIGHT SHANK TWIST DRILL INDEX



DIN 338

Dia. mm	Inch	Flute Length mm	Overall Length mm
5		52	86
5.1		52	86
5.159	13/64	52	86
5.2		52	86
5.3		52	86
5.4		57	93
5.5		57	93
5.556	7/32	57	93
5.6		57	93
5.7		57	93
5.8		57	93
5.9		57	93
5.953	15/64	57	93
6		57	93
6.1		63	101
6.2		63	101
6.3		63	101
6.35	1/4	63	101
6.4		63	101
6.5		63	101
6.6		63	101
6.7		63	101
6.747	17/64	69	109
6.8		69	109
6.9		69	109
7		69	109
7.1		69	109
7.144	9/32	69	109
7.2		69	109
7.3		69	109
7.4		69	109
7.5		69	109
7.541	19/64	75	117
7.6		75	117
7.7		75	117
7.8		75	117
7.9		75	117
7.937	5/16	75	117
8		75	117
8.1		75	117
8.2		75	117
8.3		75	117
8.334	21/64	75	117
8.4		75	117
8.5		75	117
8.6		81	125
8.7		81	125
8.731	11/32	81	125
8.8		81	125
8.9		81	125
9		81	125
9.1		81	125

Dia. mm	Inch	Flute Length mm	Overall Length mm
9.128	23/64	81	125
9.2		81	125
9.3		81	125
9.4		81	125
9.5		81	125
9.525	3/8	87	133
9.6		81	125
9.7		87	133
9.8		87	133
9.9		87	133
10		87	133
10.1		87	133
10.2		87	133
10.3		87	133
10.319	13/32	87	133
10.4		87	133
10.5		87	133
10.6		87	133
10.7		94	142
10.716	27/64	94	142
10.8		94	142
10.9		94	142
11		94	142
11.1		94	142
11.112	7/16	94	142
11.2		94	142
11.3		94	142
11.4		94	142
11.5		94	142
11.509	29/64	94	142
11.6		94	142
11.7		94	142
11.8		94	142
11.9		101	151
11.906	15/32	101	151
12		101	151
12.1		101	151
12.2		101	151
12.3		101	151
12.303	31.64	101	151
12.4		101	151
12.5		101	151
12.6		101	151
12.7		101	151
12.7	1/2	101	151
12.8		101	151
12.9		101	151
13		101	151
13.1		101	151
13.097	33/64	101	151
13.2		101	151
13.3		108	160

Dia. mm	Inch	Flute Length mm	Overall Length mm
13.4		108	160
13.494	17/32	108	160
13.5		108	160
13.6		108	160
13.7		108	160
13.8		108	160
13.891	35/64	108	160
13.9		108	160
14		108	160
14.25		114	169
14.287	9/16	114	169
14.5		114	169
14.684	37/64	114	169
14.75		114	169
15		114	169
15.081	19/32	120	178
15.25		120	178
15.478	39/64	120	178
15.5		120	178
15.75		120	178
15.875	5/8	120	178
16		120	178
16.25		125	184
16.5		125	184
16.75		125	184
17		125	184
17.25		130	191
17.5		130	191
17.75		130	191
18		130	191
18.25		135	198
18.5		135	198
18.75		135	198
19		135	198
19.25		140	205
19.5		140	205
19.75		140	205
20		140	205

Note: Split point drills available from 3mm and above sizes

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