



# HSS STRAIGHT SHANK TWIST DRILL



## Left hand series ASME B.94 11M

Size	Decimal Equivalent	Flute Length	Overall Length
1/16	.0625	7/8	1-7/8
5/64	.0781	1	2
3/32	.0938	1-1/4	2-1/4
7/64	.1094	1-1/2	2-5/8
1/8	.1250	1-5/8	2-3/4
9/64	.1406	1-3/4	2-7/8
5/32	.1562	2	3-1/8
11/64	.1719	2-1/8	3-1/4
3/16	.1875	2-5/16	3-1/2
13/64	.2031	2-7/16	3-5/8
7/32	.2188	2-1/2	3-3/4
15/64	.2344	2-5/8	3-7/8
1/4	.2500	2-3/4	4
17/64	.2656	2-7/8	4-1/8
9/32	.2812	2-15/16	4-1/4
19/64	.2969	3-1/16	4-3/8
5/16	.3125	3-3/16	4-1/2
21/64	.3281	3-5/16	4-5/8
11/32	.3438	3-7/16	4-3/4
23/64	.3594	3-1/2	4-7/8
3/8	.3750	3-5/8	5
25/64	.3906	3-3/4	5-1/8
13/32	.4062	3-7/8	5-1/4
27/64	.4219	3-15/16	5-3/8
7/16	.4375	4-1/16	5-1/2
29/64	.4531	4-3/16	5-5/8
15/32	.4688	4-5/16	5-3/4
31/64	.4844	4-3/8	5-7/8
1/2	.5000	4-1/2	6

## DIN 338

Dia. mm	Flute Length mm	Overall Length mm
1.0	12	34
1.5	20	43
2.0	24	49
2.5	30	57
3.0	33	61
3.5	39	70
4.0	43	75
4.5	47	80
5.0	52	86
5.5	27	93
6.0	57	93
6.5	63	101
7.0	69	109
7.5	69	109
8.0	75	117
8.5	75	117
9.0	81	125
9.5	81	125
10.0	87	133
10.5	87	133
11.0	94	142
11.5	94	142
12.0	101	151
12.5	101	151
13.0	101	151

**Note:** Split point drills available from 1/8" and above sizes

HSS STRAIGHT SHANK TWIST DRILL

HSS TAPER SHANK TWIST DRILL

HSS TAPS

HSS END MILL

OTHER GENERAL TOOLS

CARBIDE TIP DRILLS

HSS DRILL BLANKS

DRILL SET