



# HSS STRAIGHT SHANK TWIST DRILL INDEX

| Dia.  | Flute Length | Overall Length |
|-------|--------------|----------------|
| 13.3  | 140          | 214            |
| 13.4  | 140          | 214            |
| 13.5  | 140          | 214            |
| 13.6  | 140          | 214            |
| 13.7  | 140          | 214            |
| 13.8  | 140          | 214            |
| 13.9  | 140          | 214            |
| 14    | 140          | 214            |
| 14.25 | 144          | 220            |
| 14.5  | 144          | 220            |
| 14.75 | 144          | 220            |
| 15    | 144          | 220            |
| 15.25 | 149          | 227            |
| 15.5  | 149          | 227            |
| 15.75 | 149          | 227            |
| 16    | 149          | 227            |
| 16.25 | 154          | 235            |
| 16.5  | 154          | 235            |
| 16.75 | 154          | 235            |
| 17    | 154          | 235            |
| 17.25 | 158          | 241            |
| 17.5  | 158          | 241            |
| 17.75 | 158          | 241            |
| 18    | 158          | 241            |
| 18.25 | 162          | 247            |
| 18.5  | 162          | 247            |
| 18.75 | 162          | 247            |
| 19    | 162          | 247            |
| 19.25 | 166          | 254            |
| 19.5  | 166          | 254            |
| 19.75 | 166          | 254            |
| 20    | 166          | 254            |

**Note:** Split point drills available from 3mm and above sizes



## DIN1897

| Dia. | Flute Length | Overall Length |
|------|--------------|----------------|
| 1    | 6            | 26             |
| 1.1  | 7            | 28             |
| 1.2  | 8            | 30             |
| 1.3  | 8            | 30             |
| 1.4  | 9            | 32             |
| 1.5  | 9            | 32             |
| 1.6  | 10           | 34             |
| 1.7  | 10           | 34             |
| 1.8  | 11           | 36             |
| 1.9  | 11           | 36             |
| 2    | 12           | 38             |
| 2.1  | 12           | 38             |
| 2.2  | 13           | 40             |
| 2.3  | 13           | 40             |
| 2.4  | 14           | 43             |
| 2.5  | 14           | 43             |
| 2.6  | 14           | 43             |
| 2.7  | 16           | 46             |
| 2.8  | 16           | 46             |
| 2.9  | 16           | 46             |
| 3    | 16           | 46             |
| 3.1  | 18           | 49             |
| 3.2  | 18           | 49             |
| 3.3  | 18           | 49             |
| 3.4  | 20           | 52             |
| 3.5  | 20           | 52             |
| 3.6  | 20           | 52             |
| 3.7  | 20           | 52             |
| 3.8  | 22           | 55             |
| 3.9  | 22           | 55             |
| 4    | 22           | 55             |
| 4.1  | 22           | 55             |
| 4.2  | 22           | 55             |
| 4.3  | 24           | 58             |
| 4.4  | 24           | 58             |
| 4.5  | 24           | 58             |
| 4.6  | 24           | 58             |
| 4.7  | 24           | 58             |
| 4.8  | 26           | 62             |

| Dia. | Flute Length | Overall Length |
|------|--------------|----------------|
| 4.9  | 26           | 62             |
| 5    | 26           | 62             |
| 5.1  | 26           | 62             |
| 5.2  | 26           | 62             |
| 5.3  | 28           | 66             |
| 5.4  | 28           | 66             |
| 5.5  | 28           | 66             |
| 5.6  | 28           | 66             |
| 5.7  | 28           | 66             |
| 5.8  | 28           | 66             |
| 5.9  | 28           | 66             |
| 6    | 28           | 66             |
| 6.1  | 31           | 70             |
| 6.2  | 31           | 70             |
| 6.3  | 31           | 70             |
| 6.4  | 31           | 70             |
| 6.5  | 31           | 70             |
| 6.6  | 31           | 70             |
| 6.7  | 31           | 70             |
| 6.8  | 34           | 74             |
| 6.9  | 34           | 74             |
| 7    | 34           | 74             |
| 7.1  | 34           | 74             |
| 7.2  | 34           | 74             |
| 7.3  | 34           | 74             |
| 7.4  | 34           | 74             |
| 7.5  | 34           | 74             |
| 7.6  | 37           | 79             |
| 7.7  | 37           | 79             |
| 7.8  | 37           | 79             |
| 7.9  | 37           | 79             |
| 8    | 37           | 79             |
| 8.1  | 37           | 79             |
| 8.2  | 37           | 79             |
| 8.3  | 37           | 79             |
| 8.4  | 37           | 79             |
| 8.5  | 37           | 79             |
| 8.6  | 40           | 84             |
| 8.7  | 40           | 84             |

**Note:** Split point drills available from 3mm and above sizes