








HSS TAPER SHANK TWIST DRILL

2A. PRODUCTION TECHNICS

2A.1	Roll Forged	
2A.2	Milled	
2A.3	Fully Ground	


2B. SURFACE FINISHING

2B.1	Bright	
2B.2	Tin Coating	
2B.3	Black & Bright	
2B.4	Black Finishing	
2B.5	Sandblast & Polished Finishing	

2C. USING MATERIAL

2C.1	Roll Forged	HSS-M2/W9/W4
2C.2	Milled	HSS-M42/M35/M2/W9
2C.3	Fully Ground(See Rurye)	HSS-M42/M35/M2/W9

2D. CUTTING EDGE

2D.1	118° General Angle	
2D.2	118° Form A Point	