



HSS TAPER SHANK TWIST DRILL



ANSI Standard

Dia.	Dec. Equiv.	Flute Length	Overall Length	Taper Shank#
1/8	.1250	1-7/8	5-1/8	1
9/64	.1406	2-1/8	5-3/8	1
5/32	.1562	2-1/8	5-3/8	1
11/64	.1719	2-1/2	5-3/4	1
3/16	.1875	2-1/2	5-3/4	1
13/64	.2031	2-3/4	6	1
7/32	.2188	2-3/4	6	1
15/64	.2344	2-7/8	6-1/8	1
1/4	.2500	2-7/8	6-1/8	1
17/64	.2656	3	6-1/4	1
9/32	.2812	3	6-1/4	1
19/64	.2969	3-1/8	6-3/8	1
5/16	.3125	3-1/8	6-3/8	1
21/64	.3281	3-1/4	6-1/2	1
11/32	.3438	3-1/4	6-1/2	1
23/64	.3594	3-1/2	6-3/4	1
3/8	.3750	3-1/2	6-3/4	1
25/64	.3906	3-5/8	7	1
13/32	.4062	3-5/8	7	1
27/64	.4219	3-7/8	7-1/4	1
7/16	.4375	3-7/8	7-1/4	1
29/64	.4531	4-1/8	7-1/2	1
15/32	.4688	4-1/8	7-1/2	1
31/64	.4844	4-3/8	8-1/4	2
1/2	.5000	4-3/8	8-1/4	2
33/64	.5156	4-5/8	8-1/2	2
17/32	.5312	4-5/8	8-1/2	2
35/64	.5469	4-7/8	8-3/4	2
9/16	.5625	4-7/8	8-3/4	2
37/64	.5781	4-7/8	8-3/4	2
19/32	.5938	4-7/8	8-3/4	2
39/64	.6094	4-7/8	8-3/4	2
5/8	.6250	4-7/8	8-3/4	2
41/64	.6406	5-1/8	9	2
21/32	.6562	5-1/8	9	2
43/64	.6719	5-3/8	9-1/4	2
11/16	.6875	5-3/8	9-1/4	2
45/64	.7031	5-5/8	9-1/2	2
23/32	.7188	5-5/8	9-1/2	2
47/64	.7344	5-7/8	9-3/4	2
3/4	.7500	5-7/8	9-3/4	2
49/64	.7656	6	9-7/8	2
25/32	.7812	6	9-7/8	2

Dia.	Dec. Equiv.	Flute Length	Overall Length	Taper Shank#
51/64	.7969	6-1/8	10-3/4	3
13/16	.8125	6-1/8	10-3/4	3
53/64	.8281	6-1/8	10-3/4	3
27/32	.8438	6-1/8	10-3/4	3
55/64	.8594	6-1/8	10-3/4	3
7/8	.8750	6-1/8	10-3/4	3
57/64	.8906	6-1/8	10-3/4	3
29/32	.9062	6-1/8	10-3/4	3
59/64	.9219	6-1/8	10-3/4	3
15/16	.9375	6-1/8	10-3/4	3
61/64	.9531	6-3/8	11	3
31/32	.9688	6-3/8	11	3
63/64	.9844	6-3/8	11	3
1	1.0000	6-3/8	11	3
1-1/64	1.0156	6-1/2	11-1/8	3
1-1/32	1.0312	6-1/2	11-1/8	3
1-3/64	1.0469	6-5/8	11-1/4	3
1-1/16	1.0625	6-5/8	11-1/4	3
1-5/64	1.0781	6-7/8	12-1/2	4
1-3/32	1.0938	6-7/8	12-1/2	4
1-7/64	1.1094	7-1/8	12-3/4	4
1-1/8	1.1250	7-1/8	12-3/4	4
1-9/64	1.1406	7-1/4	12-7/8	4
1-5/32	1.1562	7-1/4	12-7/8	4
1-11/64	1.1719	7-3/8	13	4
1-3/16	1.1875	7-3/8	13	4
1-13/64	1.2031	7-1/2	13-1/8	4
1-7/32	1.2188	7-1/2	13-1/8	4
1-15/64	1.2344	7-7/8	13-1/2	4
1-1/4	1.2500	7-7/8	13-1/2	4
1-17/64	1.2656	8-1/2	14-1/8	4
1-9/32	1.2812	8-1/2	14-1/8	4
1-19/64	1.2969	8-5/8	14-1/4	4
1-5/16	1.3125	8-5/8	14-1/4	4
1-21/64	1.3281	8-3/4	14-3/8	4
1-11/32	1.3438	8-3/4	14-3/8	4
1-23/64	1.3594	8-7/8	14-1/2	4
1-3/8	1.3750	8-7/8	14-1/2	4
1-25/64	1.3906	9	14-5/8	4
1-13/32	1.4062	9	14-5/8	4
1-27/64	1.4219	9-1/8	14-3/4	4
1-7/16	1.4375	9-1/8	14-3/4	4
1-29/64	1.4531	9-1/4	14-7/8	4

Note: Min. Ordering quantity may apply for the sizes as "*" "