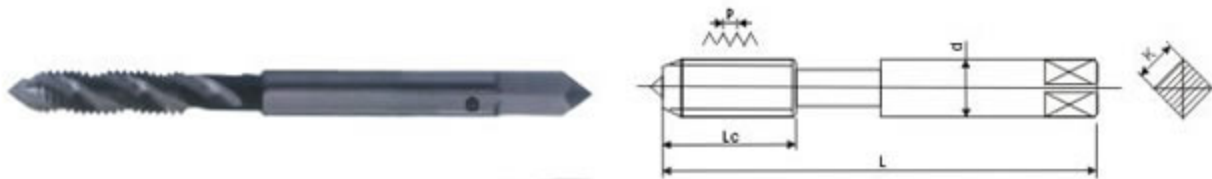




HSS TAPS



Art.18 Spiral Flute Taps with enforced shank

Conform to GB/T3464.1-94, equal to ISO529-1975

M2 HSS

M35 HSS-E, Coatings, available for specified requirements

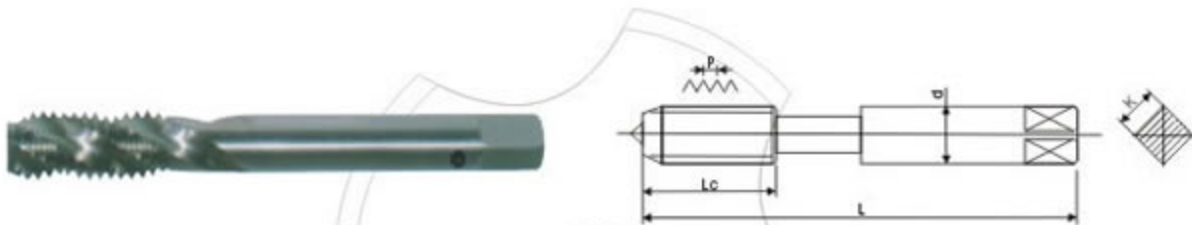
For machine

For through holes

Good cutting action, high speeding

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	N	Hole(mm)	Tap limits
1810030	M3	0.5	48	11	3.15	2.5	3	2.5	H1 H2 H3
1810040	M4	0.7	53	13	4.0	3.15	3	3.3	
1810050	M5	0.8	58	16	5.0	4.0	3	4.2	
1810060	M6	1.0	66	19	6.3	5.0	3	5.0	
1810080	M8	1.25	72	22	8.0	6.3	3	6.7	
1810100	M10	1.5	80	24	10	8.0	3	8.5	

Up to M6: With male center



Art.19 Spiral Pointed Taps with straight shank

Conform to GB/T3464.1-94, equal to ISO527-1975

M2 HSS

M35 HSS-E, Coatings, available for specified requirements

For machine

For through holes

Good cutting action, high speeding