



## Art.S O A Taps for Aluminums

Made of HSS-E  
Special designed  
For Aluminum

Long life, high speeding and steady quality of the tapped thread.

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	n	Hole(mm)	Tap limits
S02003A	M3	0.5	46	4	2.5P	4	2	2.5	H2 H3
S02004A	M4	0.7	52	5.6	2.5P	5	2	3.3	
S02005A	M5	0.8	60	6.4	2.5P	5.5	2	4.2	
S02006A	M6	1.0	62	8	2.5P	6	2	5.0	
S02008A	M8	1.25	70	10	2.5P	6.2	2	6.7	
S02010A	M10	1.5	75	12	2.5P	7.0	2	8.5	
S02012A	M12	1.75	82	14	2.5P	8.5	2	10.2	

**Up to M6:** With male center  
**ANSI, DIN, JIS** and metric-fine thread are available for specified requirements

