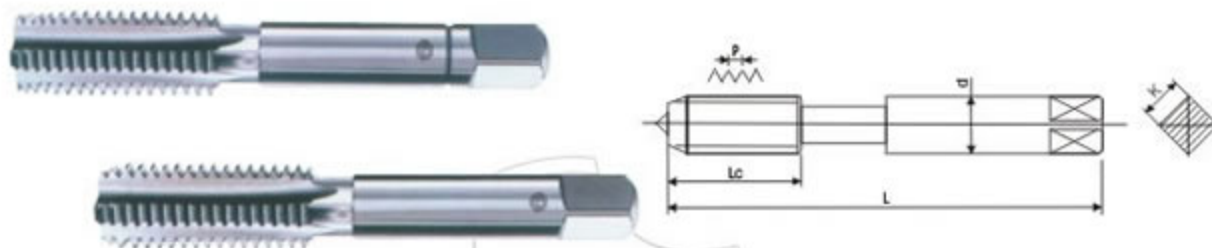




HSS TAPS



Art.2 2 DIN2181 Hand Taps

DIN2181, for metric-ISO thread DIN13, Tolerance 6H=ISO2
M2 HSS

M35 HSS-E, Coating, available for specified requirements

2 of set: Taper and Plug.

For through holes and blind holes

Code	M	P(mm)	L(mm)	Lc(mm)	d(mm)	K(mm)	Hole(mm)	Tap limits
2210030	M3x0.35	0.35	40	9	3.5	2.7	2.65	6H
2210041	M4X0.5	0.5	50	12	6	4.9	3.5	
2210051	M5X0.5	0.5	50	12	6	4.9	4.5	
2210052	M5X0.75	0.75					4.25	
2210061	M6X0.5	0.5	50	14	6	4.9	5.5	
2210062	M6X0.75	0.75					5.25	
2210072	M7X0.75	0.75	50	14	6	4.9	6.25	
2210081	M8X0.5	0.5	50	19	6	4.9	7.5	
2210082	M8X0.75	0.75					7.25	
2210083	M8X1.0	1.0	56	22			7.0	
2210092	M9X0.75	0.75	56	19	7	5.5	8.25	
2210093	M9X1.0	1.0	63	22			8.0	
2210102	M10X0.75	0.75	63	20	7	5.5	9.25	
2210103	M10X1.0	1.0					9.0	
2210104	M10X1.25	1.25	63	24			8.75	
2210113	M11X1.0	1.0	63	20	8	6.2	10.0	
2210114	M11X1.25	1.25					9.75	
2210122	M12X0.75	0.75	63	22	9	7	11.25	
2210123	M12X1.0	1.0	70	22			11.0	
2210124	M12X1.25	1.25					10.75	
2210125	M12X1.5	1.5					10.5	
2210133	M13X1.0	1.0	70	22	11	9	12.0	
2210135	M13X1.5	1.5					11.5	
2210142	M14X0.75	0.75	70	22	11	9	13.25	
2210143	M14X1.0	1.0					13.0	