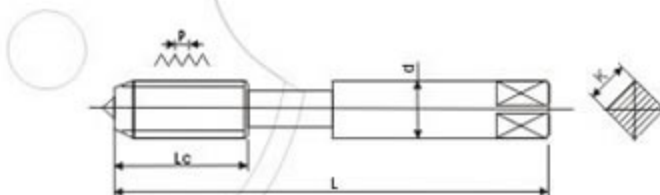




| Code    | M       | P(mm) | L(mm) | Lc(mm) | d(mm) | K(mm) | Hole(mm) | Tap limits |
|---------|---------|-------|-------|--------|-------|-------|----------|------------|
| 2210335 | M33X1.5 | 1.5   | 100   | 25     | 28    | 20    | 31.5     | 6H         |
| 2210337 | M33X2.0 | 2.0   |       |        |       |       | 31.0     |            |
| 2210339 | M33X3.0 | 3.0   | 100   | 25     | 28    | 20    | 30.0     |            |
| 2210345 | M34X1.5 | 1.5   | 100   | 25     | 25    | 20    | 32.5     |            |
| 2210347 | M34X2.0 | 2.0   |       |        |       |       | 32.0     |            |
| 2210355 | M35X1.5 | 1.5   | 100   | 25     | 25    | 20    | 33.5     |            |
| 2210365 | M36X1.5 | 1.5   | 125   | 40     | 25    | 20    | 34.5     |            |
| 2210367 | M36X2.0 | 2.0   | 100   | 25     | 25    | 20    | 34.0     |            |
| 2210369 | M36X3.0 | 3.0   | 110   | 25     | 32    | 24    | 33.0     |            |
| 2210385 | M38X1.5 | 1.5   | 100   | 25     | 25    | 20    | 36.5     |            |
| 2210395 | M39X1.5 | 1.5   | 100   | 25     | 25    | 20    | 37.5     |            |
| 2210397 | M39X2.0 | 2.0   | 110   | 40     | 32    | 24    | 37.0     |            |
| 2210399 | M39X3.0 | 3.0   |       |        |       |       | 36.0     |            |
| 2210405 | M40X1.5 | 1.5   | 110   | 25     | 32    | 24    | 38.5     |            |
| 2210407 | M40X2.0 | 2.0   | 125   | 40     | 32    | 24    | 38.0     |            |
| 2210409 | M40X3.0 | 3.0   |       |        |       |       | 37.0     |            |
| 2210425 | M42X1.5 | 1.5   | 110   | 25     | 32    | 24    | 40.5     |            |
| 2210427 | M42X2.0 | 2.0   | 125   | 40     | 32    | 24    | 40.0     |            |
| 2210429 | M42X3.0 | 3.0   |       |        |       |       | 39.0     |            |
| 2210455 | M45X1.5 | 1.5   | 110   | 25     | 36    | 29    | 43.5     |            |
| 2210457 | M45X2.0 | 2.0   | 125   | 40     | 36    | 29    | 43.0     |            |
| 2210459 | M45X3.0 | 3.0   |       |        |       |       | 42.0     |            |
| 2210485 | M48X1.5 | 1.5   | 140   | 40     | 36    | 29    | 46.5     |            |
| 2210487 | M48X2.0 | 2.0   |       |        |       |       | 46.0     |            |
| 2210489 | M48X3.0 | 3.0   |       |        |       |       | 45.0     |            |
| 2210505 | M50X1.5 | 1.5   | 140   | 40     | 36    | 29    | 48.5     |            |
| 2210525 | M52X1.5 | 1.5   | 140   | 40     | 40    | 32    | 50.5     |            |
| 2210527 | M52X2.0 | 2.0   |       |        |       |       | 50.0     |            |
| 2210529 | M52X3.0 | 3.0   |       |        |       |       | 49.0     |            |



## Art.2 3 DIN351 UNC/UNF Hand Taps

DIN351, for UNC/UNF thread, tolerance 2B

M2 HSS

M35 HSS-E, Coating, available for specified requirements

3 of set: Taper, Second and Plug.

For through holes and blind holes