



HSS STRAIGHT SHANK TWIST DRILL

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HSS TAPER SHANK TWIST DRILL

HSS TAPS

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OTHER GENERAL TOOLS

CARBIDE TIP DRILLS

HSS DRILL BLANKS

DRILL SET

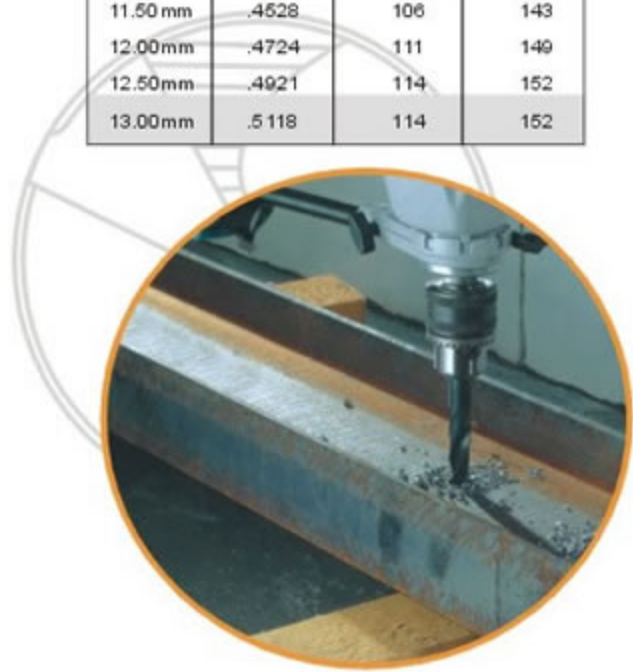


ASME B.94.11M---Jobber Length

Size	Decimal Equivalent	Flute Length	Overall Length
A	.2340	2-5/8	3-7/8
B	.2380	2-3/4	4
C	.2420	2-3/4	4
D	.2460	2-3/4	4
E	.2500	2-3/4	4
F	.2570	2-7/8	4-1/8
G	.2610	2-7/8	4-1/8
H	.2660	2-7/8	4-1/8
I	.2720	2-7/8	4-1/8
J	.2770	2-7/8	4-1/8
K	.2810	2-15/16	4-1/4
L	.2900	2-15/16	4-1/4
M	.2950	3-1/16	4-3/8
N	.3020	3-1/16	4-3/8
O	.3160	3-3/16	4-1/2
P	.3230	3-5/16	4-5/8
Q	.3320	3-7/16	4-3/4
R	.3390	3-7/16	4-3/4
S	.3480	3-1/2	4-7/8
T	.3580	3-1/2	4-7/8
U	.3680	3-5/8	5
V	.3770	3-5/8	5
W	.3860	3-3/4	5-1/8
X	.3970	3-3/4	5-1/8
Y	.4040	3-7/8	5-1/4
Z	.4130	3-7/8	5-1/4



Size	Decimal Equivalent	Flute Length	Overall Length
1.00mm	.0394	17	41
1.50mm	.0591	22	48
2.00mm	.0787	25	51
2.50mm	.0984	35	60
3.00mm	.1181	41	70
3.30mm	.1299	44	73
3.50mm	.1378	44	73
4.00mm	.1575	54	83
4.20mm	.1654	54	83
4.50mm	.1772	56	86
5.00mm	.1969	62	92
5.50mm	.2165	64	95
6.00mm	.2362	70	102
6.50mm	.2559	73	105
7.00mm	.2756	73	105
7.50mm	.2953	78	111
8.00mm	.3150	81	114
8.50mm	.3346	87	121
9.00mm	.3543	89	124
9.50mm	.3740	92	127
10.00mm	.3937	95	130
10.50mm	.4134	98	133
11.00mm	.4331	103	140
11.50mm	.4528	106	143
12.00mm	.4724	111	149
12.50mm	.4921	114	152
13.00mm	.5118	114	152



**Note: Split point drills available from 1/8 " and above sizes

* Metric sizes to ANSI specifications