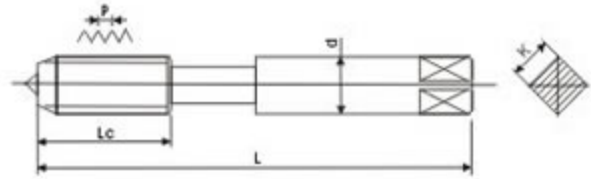




# HSS TAPS



## Art.3 0 DIN352 Spiral Pointed Machine Taps

DIN352, for metric-ISO thread DIN13, tolerance 6H

M2 HSS

M35 HSS-E, Coating, available for specified requirements

For machine

Short version for through holes

Good cutting action, high speeding

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	K(mm)	n	Hole(mm)	Tap limits
3010030	M3	0.5	40	11	5P	3.5	2.7	3	2.5	6H
3010040	M4	0.7	45	13	5P	4.5	3.4	3	3.3	
3010050	M5	0.8	50	16	5P	6	4.9	3	4.2	
3010060	M6	1.0	50	19	5P	6	4.9	3	5.0	
3010070	M7	1.0	50	19	5P	6	4.9	3	6.0	
3010080	M8	1.25	56	22	5P	6	4.9	3	6.75	
3010090	M9	1.25	63	22	5P	7	5.5	3	7.75	
3010100	M10	1.5	70	24	5P	7	5.5	3	8.5	
3010110	M11	1.5	70	24	5P	8	6.2	3	9.5	
3010120	M12	1.75	75	29	5P	9	7	3	10.25	
3010140	M14	2.0	80	30	5P	11	9	3	12.0	
3010160	M16	2.0	80	32	5P	12	9	4	14.0	
3010180	M18	2.5	90	40	5P	14	11	4	15.5	
3010200	M20	2.5	95	40	5P	16	12	4	17.5	
3010220	M22	2.5	100	40	5P	18	14.5	4	19.5	

Metric-fine thread available for specified requirements