



Art.3 0 DIN352 Spiral Pointed Machine Taps

DIN352, for metric-ISO thread DIN13, tolerance 6H

M2 HSS

M35 HSS-E, Coating, available for specified requirements

For machine

Short version for through holes

Good cutting action, high speeding

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	K(mm)	n	Hole(mm)	Tap limits
DIN371										
3110030	M3	0.5	56	11	5P	3.5	2.7	3	2.5	6H
3110040	M4	0.7	63	13	5P	4.5	3.4	3	3.3	
3110050	M5	0.8	70	16	5P	6	4.9	3	4.2	
3110060	M6	1.0	80	19	5P	6	4.9	3	5.0	
3110080	M8	1.25	90	22	5P	8	6.2	3	6.75	
3110100	M10	1.5	100	24	5P	10	8	3	8.5	
DIN376										
3110120	M12	1.75	110	29	5P	9	7	4	10.25	6H
3110140	M14	2.0	110	30	5P	11	9	4	12.0	
3110160	M16	2.0	110	32	5P	12	9	4	14.0	
3110180	M18	2.5	125	34	5P	14	11	4	15.5	
3110200	M20	2.5	140	34	5P	16	12	4	17.5	
3110220	M22	2.5	140	34	5P	18	14.5	4	19.5	
3110240	M24	3.0	160	38	5P	18	14.5	4	21.0	