



Art.3 7 DIN371/376 Spiral Flute Machine Taps

DIN371/376, with 35° Spiral flute, metric-ISO thread DIN13, tolerance 6H=ISO2

M2 HSS

M35 HSS-E, Coating, available for specified requirements

For blind holes

Good cutting action, high speeding

Code	M	P(mm)	L(mm)	Lc(mm)	Chamfer	d(mm)	K(mm)	n	Hole(mm)	Tap limits
DIN371										
3710030	M3	0.5	56	11	2.5P	3.5	2.7	3	2.5	6H
3710040	M4	0.7	63	13	2.5P	4.5	3.4	3	3.3	
3710050	M5	0.8	70	16	2.5P	6	4.3	3	4.2	
3710060	M6	1.0	80	19	2.5P	6	4.9	3	5.0	
3710080	M8	1.25	90	22	2.5P	8	6.2	3	6.75	
3710100	M10	1.5	100	24	2.5P	10	8	3	8.5	
DIN376										
3710120	M12	1.75	110	29	2.5P	9	7	3	10.25	6H
3710140	M14	2.0	110	30	2.5P	11	9	4	12.0	
3710160	M16	2.0	110	32	2.5P	12	9	4	14.0	
3710180	M18	2.5	125	34	2.5P	14	11	4	15.5	
3710200	M20	2.5	140	34	2.5P	16	12	4	17.5	
3710220	M22	2.5	140	34	2.5P	18	14.5	4	19.5	
3710240	M24	3.0	160	38	2.5P	18	14.5	4	21.0	