



118° Point, High-Speed Steel, Black Oxide Taper length Drill

Fractional

Size	Decimal Equivalent	Flute Length	Overall Length
1/64	.0156	5/16	1-1/2
1/32	.0312	3/4	2
3/64	.0469	1-1/8	2-1/4
1/16	.0625	1-3/4	3
5/64	.0781	2	3-3/4
3/32	.0938	2-1/4	4-1/4
7/64	.1094	2-1/2	4-5/8
1/8	.1250	2-3/4	5-1/8
9/64	.1406	3	5-3/8
5/32	.1562	3	5-3/8
11/64	.1719	3-3/8	5-3/4
3/16	.1875	3-3/8	5-3/4
13/64	.2031	3-5/8	6
7/32	.2188	3-5/8	6
15/64	.2344	3-3/4	6-1/8
1/4	.2500	3-3/4	6-1/8
17/64	.2656	3-7/8	6-1/4
9/32	.2812	3-7/8	6-1/4
19/64	.2969	4	6-3/8
5/16	.3125	4	6-3/8
21/64	.3281	4-1/8	6-1/2
11/32	.3438	4-1/8	6-1/2
23/64	.3594	4-1/4	6-3/4
3/8	.3750	4-1/4	6-3/4
25/64	.3906	4-3/8	7
13/32	.4062	4-3/8	7
27/64	.4219	4-5/8	7-1/4
7/16	.4375	4-5/8	7-1/4
29/64	.4531	4-3/4	7-1/2
15/32	.4688	4-3/4	7-1/2
31/64	.4844	4-3/4	7-3/4
1/2	.5000	4-3/4	7-3/4
33/64	.5156	4-3/4	8
17/32	.5312	4-3/4	8
35/64	.5469	4-7/8	8-1/4
9/16	.5625	4-7/8	8-1/4
37/64	.5781	4-7/8	8-3/4
19/32	.5938	4-7/8	8-3/4
39/64	.6094	4-7/8	8-3/4
5/8	.6250	4-7/8	8-3/4
41/64	.6406	5-1/8	9
21/32	.6562	5-1/8	9
43/64	.6719	5-3/8	9-1/4
11/16	.6875	5-3/8	9-1/4

Fractional

Size	Decimal Equivalent	Flute Length	Overall Length
45/64	.7031	5-5/8	9-1/2
23/32	.7188	5-5/8	9-1/2
47/64	.7344	5-7/8	9-3/4
3/4	.7500	5-7/8	9-3/4
49/64	.7656	6	9-7/8
25/32	.7812	6	9-7/8
51/64	.7969	6-1/8	10
13/16	.8125	6-1/8	10
53/64	.8281	6-1/8	10
27/32	.8438	6-1/8	10
55/64	.8594	6-1/8	10
7/8	.8750	6-1/8	10
57/64	.8906	6-1/8	10
29/32	.9062	6-1/8	10
59/64	.9219	6-1/8	10-3/4
15/16	.9375	6-1/8	10-3/4
61/64	.9531	6-3/8	11
31/32	.9688	6-3/8	11
63/64	.9844	6-3/8	11
1	1.0000	6-3/8	11
1-1/64	1.0156	6-1/2	11-1/8
1-1/32	1.0312	6-1/2	11-1/8
1-3/64	1.0469	6-5/8	11-1/4
1-1/16	1.0625	6-5/8	11-1/4
1-5/64	1.0781	6-7/8	11-1/2
1-3/32	1.0938	6-7/8	11-1/2
1-7/64	1.1094	7-1/8	11-3/4
1-1/8	1.1250	7-1/8	11-3/4
1-9/64	1.1406	7-1/4	11-7/8
1-5/32	1.1562	7-1/4	11-7/8
1-11/64	1.1719	7-3/8	12
1-3/16	1.1875	7-3/8	12
1-13/64	1.2031	7-1/2	12-1/8
1-7/32	1.2188	7-1/2	12-1/8
1-15/64	1.2344	7-7/8	12-1/2
1-1/4	1.2500	7-7/8	12-1/2
1-5/16	1.3125	8-5/8	14-1/4
1-3/8	1.3750	8-7/8	14-1/2
1-7/16	1.4375	9-1/8	14-3/4
1-1/2	1.5000	9-3/8	15
1-9/16	1.5625	9-5/8	15-1/4
1-5/8	1.6250	9-7/8	15-5/8
1-3/4	1.7500	10-1/2	16-1/4

Note: Split point drills available from 1/8" and above sizes