



HSS TAPS



Taper Pipe Taps

Heat-treated carbon steel for improved wear resistance
 Strong, precise threads are accurately formed for longer tool life
 For hand tapping operations
NOT RECOMMENDED FOR MACHINE TAPPING
 See Page 59 for Tap Speed Selector

JC103 Series

Tube

Size/Pitch	Thread Designation	# of Flutes	Stock #	Pkg Qty
1/8-27	NPT	4	068518	1
1/4-18	NPT	4	068514	1
3/8-18	NPT	4	068538	1
1/2-14	NPT	4	068512	1
3/4-14	NPT	4	068534	1
1-11-1/2	NPT	4	068501	1
1-1/4-11-1/2	NPT	4	068554	1*
1-1/2-11-1/2	NPT	5	068552	1*
2-11-1/2	NPT	6	068502	1*

*Box

JC103BP Series

Skin Card

Size/Pitch	Thread Designation	# of Flutes	Stock #	Pkg Qty
1/8-27	NPT	4	068555	1
1/4-18	NPT	4	068556	1

