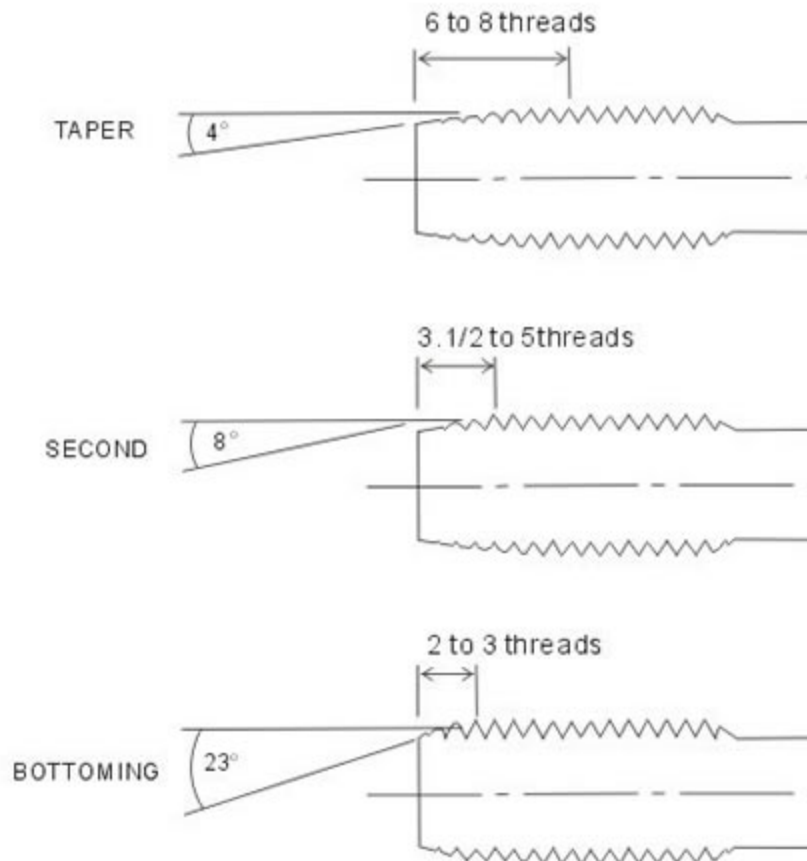




# HSS TAPS

## STANDARD LEAD (CHAMFER ANGLES)



In some countries the name "PLUG" is commonly used to indicate a Bottoming tap. In America it is used to indicate a Second tap. To avoid confusion with American terms, the terminology adopted by British Standard 949 1979 as shown above, should be used.

Short Hand and Maching, Long Shank Machine and Pipe Taps	$4^\circ$ (6-8 threads) Taper $8^\circ$ (3.1/2-5 threads) Second $23^\circ$ (2-3 threads) Bottoming
Spiral Point Taps	$8^\circ$ (4-5 threads)
Spiral Flute Taps	$23^\circ$ (2-3 threads)
Fluteless Taps	$23^\circ$ (2-3 threads)