



TANGONG TOOLS

# OTHER GENERAL TOOLS

## Centre Drill-type A Plain Type-60° Countersink Angle



Size	Decimal Equivalent	Overall Length
0.5	20	0.8
0.8	20	1.1
1	31.5	1.3
1.25	31.5	1.6
1.6	35.5	2
2	40	2.5
2.5	45	3.1
3.15	50	3.9
4	56	5
5	63	6.3
6.3	71	8
8	80	10.1
10	100	12.8
12.5	125	16.5

Size	Body Diameter	Drill Dia. and Length	Overall Length
000	1/8	0.020	1-1/4
00	1/8	0.025	1-1/4
0	1/8	1/32	1-1/4
1	1/8	3/64	1-1/4
2	3/16	5/64	1-7/8
3	1/4	7/64	2
4	5/16	1/8	2-1/8
4-1/2	3/8	9/64	2-1/2
5	7/16	3/16	2-3/4
6	1/2	7/32	3
7	5/8	1/4	3-1/4
8	3/4	5/16	3-1/2
9	7/8	11/32	3-5/8
10	1	3/8	3-3/4

## Centre Drill-type B Bell Type-60° Countersink Angle



Size	Decimal Equivalent	Overall Length
1	35.5	1.3
1.25	40	1.6
1.6	45	2
2	50	2.5
2.5	56	3.1
3.15	60	3.9
4	67	5
5	75	6.3
6.3	80	8
8	100	10.1
10	125	12.8

Size	Body Diameter	Drill Dia. and Length	Overall Length
11	1/8	3/64	1-1/4
12	3/16	1/16	1-7/8
13	1/4	3/32	2
14	5/16	7/64	2-1/8
15	7/16	5/32	2-3/4
16	1/2	3/16	3
17	5/8	7/32	3-1/4
18	3/4	1/4	3-1/2