



HSS DRILL BLANKS



HSS 1/2 Shank S & D Drill Blanks

Size	Basic Size	Dia.	Material Flute	Shank Length
1-3/8	34.925	38.0	99	79
1-25/64	35.322	40.0		
1-13/32	35.719			
1-27/64	36.116	41.0		
1-7/16	36.513			
1-29/64	36.909			
1-15/32	37.306	42.0		
1-31/64	37.703			
1-1/2	38.100			
33/64	13.097	16.0	88	76
17/32	13.494			
35/64	13.891			
9/16	14.288	17.0		
37/64	14.684			
19/32	15.081	18.0	89	
39/64	15.478			
5/8	15.875			
41/64	16.272	19.0		
21/32	16.669			
43/64	17.066	20.0		
11/16	17.463			
45/64	17.859	21.0	90	
23/32	18.256			
47/64	18.653			
3/4	19.050	22.0		
49/64	19.447			
25/32	19.844	23.0		
51/64	20.241			
13/16	20.638	24.0		
53/64	21.034			
27/32	21.431			
55/64	21.828	25.0	91	
7/8	22.225			
57/64	22.622			
29/32	23.019	26.0		
59/64	23.416			

Size	Basic Size	Dia.	Material Flute	Shank Length
15/16	23.813	27.0	91	76
61/64	24.209			
31/32	24.606			
63/64	25.003	28.0		
1	25.400			
1-1/64	25.797			
1-1/32	26.194	29.0	92	
1-3/64	26.591			
1-1/16	26.988			
1-5/64	27.384	30.0		
1-3/32	27.781			
1-7/64	28.178	31.0	93	
1-1/8	28.575			
1-9/64	28.972			
1-5/32	29.369	32.0		
1-11/64	29.766			
1-3/16	30.163	33.0		
1-13/64	30.559			
1-7/32	30.956	34.0		
1-15/64	31.353			
1-1/4	31.750			
1-17/64	32.147	35.0	94	
1-9/32	32.544			
1-19/64	32.941	36.0		
1-5/16	33.338			
1-21/64	33.734	37.0	98	
1-11/32	34.131			
1-23/64	34.528	38.0	99	79